





BI-FOLDING DOORS

STATELY WALLS OF LIGHT

Blur the lines between indoors and out with Folding outswing doors, part of the Duralumi Architectural Collection. When closed, they are a stately wall of light and when open, they fold, virtually out of sight. Contemporary and traditional style options make them ideal for nearly any home design.

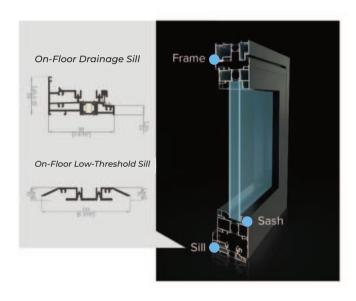
ALL FEATURES

- Bottom-rolling System For Ease Of Operation And Longer Lifespan
- High Quality Extruded Aluminum For Strength & Performance
- Sill Options That Suit Weather Exposure Or Flush Floor Transitions From Inside To Outside
- Concealed Multi-point Locking System For Ease Of Operation And Security
- Up To 12 Panels
- Inswing Or Outswing Flexibility
- Range Of Commercial Options Including Hardware, ADA Thresholds And 19mm Bottom Rails
- Wide Range Of Glazing Options For Improved Thermal Performance, Safety, Protection And Privacy
- Doors can be built to open from the left, right or center
- · Optional retractable insect screen
- · Maximum weight per panel



Features

When closed, these folding outswing doors create a stately wall of light. When open, they transform a room into a gateway to the world outside. With standard or custom panel designs, they fit openings between 450mm to 950mm wide and between 1290mm to 3000mm in height. Doors can be built to open from the left, right or center and can be used as pass-through windows for outdoor entertaining areas.

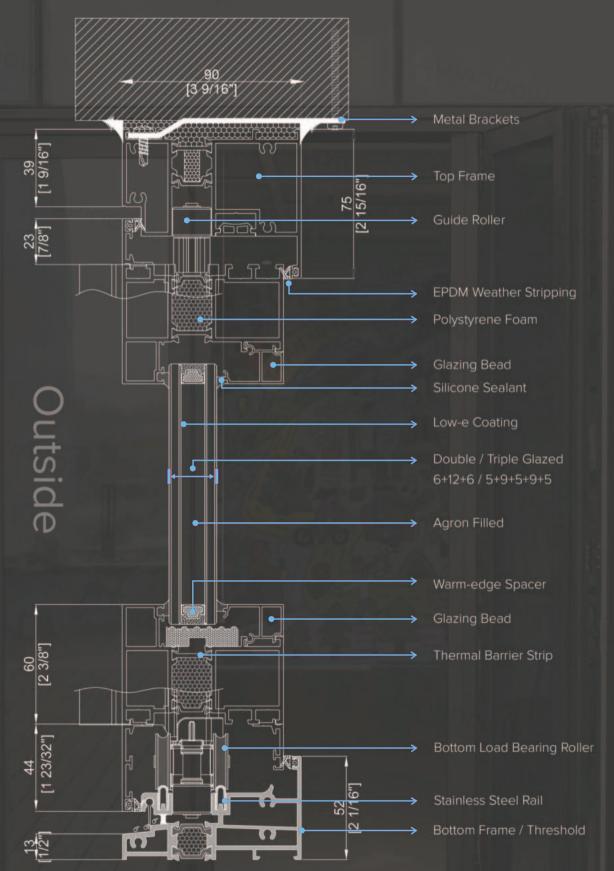


Double	-pane			
U-Value	SHGC			
0.39	0.21			
Triple-pane				
U-Value	SHGC			
0.30	0.16			



Aluminum Profile Thickness		≥2.0mm	
Visible Width (Outside)	Frame	44mm	
	Sash	60mm	
Profile Depth	Frame	90mm	
Frame:	Aluminum w/ Thermal Break		
	6060-T66 Profile ≥2.0mm Thickness		
Finish:	Powder Coating, RAL Colors		
Glass:	Tempered Safety Glass		
	Double-pane/Triple-pane		
	Argon Fill		
	LowE Coating		
	Warm-edge Spacer		
Hardware:	CMECH and SAVIO, Handle		
Types of Mechanism:	Bottom-rolling System		
Weather Seals:	EPDM Gasket		
Sill Options:	High Performance Sill, Low Profile Sill		
Installation:	Metal Clips or Drill Through Frame		







Hardware Systems

Handle & Hinge

Folding Systems Utilize Architectural Grade Materials
And Precision Bearings Offering Long Lasting Durability
And Effortless Operation. Lacantina Handle Hardware
Is Offered In A Range Of Styles And Finishes With The
Ability To Match Custom Hardware To Existing
Packages.









CMECH-





Aluminum Profile Color



Simulated Woodgrain





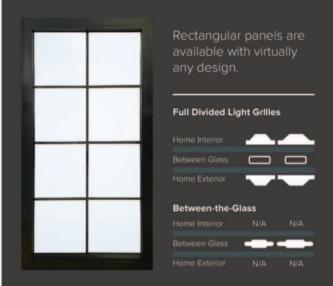
Design Criteria

To ensure proper performance and operation, please verify the structural integrity of the collection box, with a maximum load capacity of **100 kg**.



Contact your Duralumi supplier for additional dimensions and specifications.

Custom Panel Examples



Contemporary Panel Sizes



Custom Widths

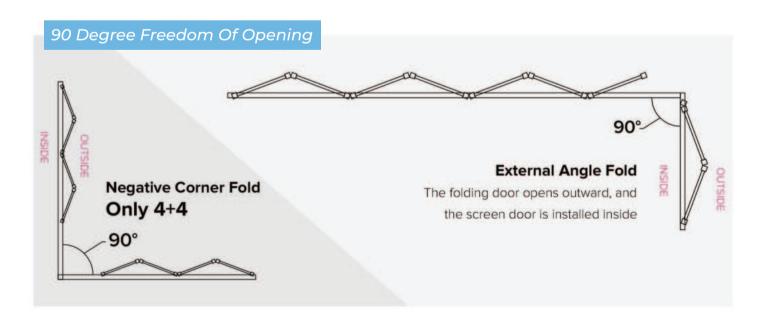
Number of Panels	Minimum to Maximum	Number of Panels	Minimum to Maximum
3-Panel	1829mm to 2438mm	7-Panel	5750mm to 6300mm
4-Panel	2438mm to 3658mm	8-Panel	6300mm to 7200mm
5-Panel	3658mm to 4877mm	10-Panel	7200mm to 8500mm
6-Panel	4877mm to 5750mm	12-Panel	8500mm to 10200mm



Panel Configurations

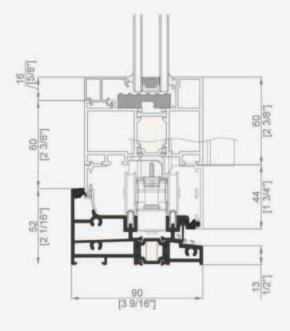
Configurations are designated from left to right as viewed from the exterior.

Passive Panel -Active Panel or Active Panel 3+0 Three - Panel 3+0

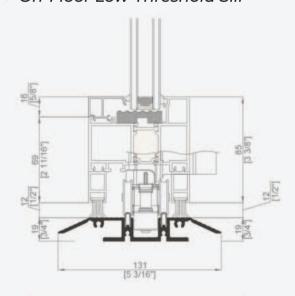


On-Floor Sill

On-Floor Drainage Sill



On-Floor Low-Threshold Sill



Accessible, Wheelchair Accessible

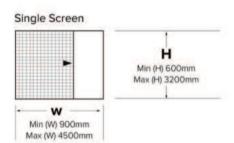


Retractable Screen

It is sufficient to place the screen in the opposite direction to the opening direction

The screen uses only the finest quality materials, The sioning cords run horizontally over multiple precision bearings.

The tensioning cords providestability to the screen and control the vertical orientation of the handle bar. The precision bearings significantly increase the life of the screen and keep operating force very low. enabling effortless opening and closing.



Double Screen

