





BI-FOLDING DOORS

STATELY WALLS OF LIGHT

Blur the lines between indoor and out with folding outswing doors, part of the Duralumi Architectural Collection. When closed, they are a stately wall of light and when open, they fold, virtually out of sight. Contemporary and traditional style options make them ideal for nearly any home design.

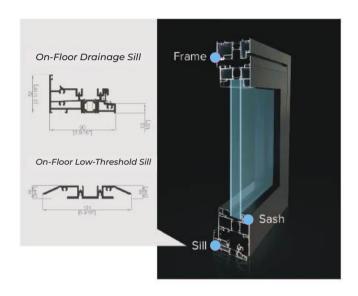
ALL FEATURES

- Bottom-rolling system for ease of operation and longer lifespan
- High-quality extruded aluminum for strength & performance
- · Sill options that suit weather exposure or flush floor transitions from inside to outside
- •Concealed multi-point locking system for ease of operation and security
- Up to 12 panels
- · Inswing or outswing flexibility
- •Range of commercial options including hardware, ADA thresholds, and 19mm bottom rails
- Wide range of glazing options for improved thermal performance, safety, protection, and privacy
- Doors can be built to open from the left, right, or center
- Optional retractable insect screen
- Maximum weight per panel



Features

When closed, these folding outswing doors create a stately wall of light. When open, they transform a room into a gateway to the world outside. With standard or custom panel designs, they fit openings between 450mm to 950mm wide and between 1290mm to 3000mm in height. Doors can be built to open from the left, right or center and can be used as pass-through windows for outdoor entertaining areas.



pane
SHGC
0.21
pane
SHGC
0.16



Technical Characteristics

Aluminum Profile Thickness

Visible Width

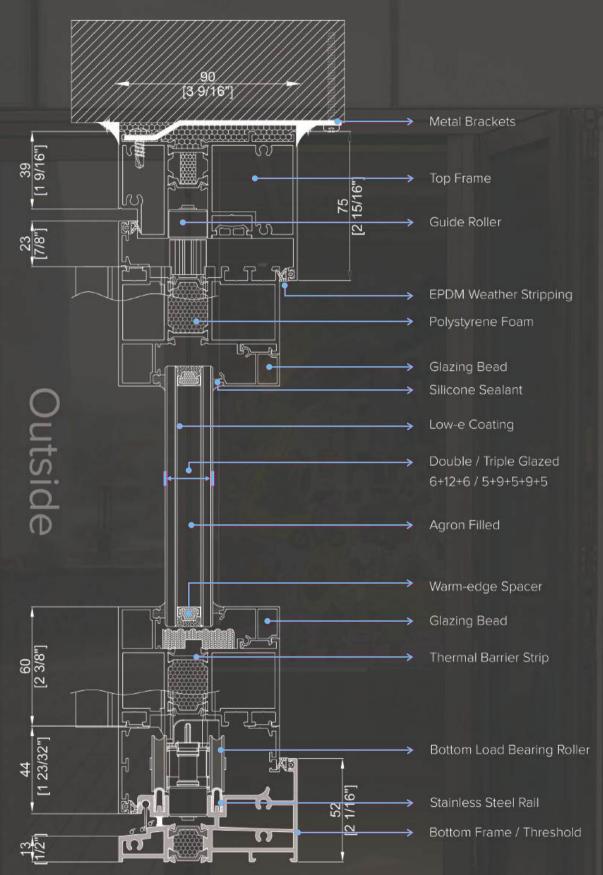
Visible Width		
(Outside)	Sash	60mm
Profile Depth	Frame	90mm
Frame:	Aluminum w/ The	rmal Break
	6060-T66 Profile	≥2.0mm Thickness
Finish:	Powder Coating, RAL Colors	
Glass:	Tempered Safety	Glass
	Double-pane/Trip	le-pane
	Argon Fill	
	LowE Coating	
	Warm-edge Spac	er
Hardware:	CMECH and SAVIO, Handle	
Types of Mechanism:	Bottom-rolling Sy	stem
Weather Seals:	EPDM Gasket	
Sill Options:	High Performance Sill, Low Profile Sil	
Installation:	Metal Clips or Dri	II Through Frame

Frame

≥2.0mm

44mm







Hardware Systems

Handle & Hinge

Folding systems utilize architectural-grade materials and precision bearings, offering long-lasting durability and effortless operation.

Lacantina handle hardware is offered in various styles and finishes, with the ability to match custom hardware to existing packages.









CMECH-



Colors Aluminum Profile & Simulateod Woodgrain

Aluminum Profile Color



Simulated Woodgrain





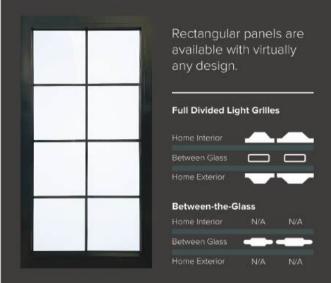
Design Criteria

To ensure proper performance and operation, please verify the structural integrity of the collection box, with a maximum load capacity of **100 kg.**

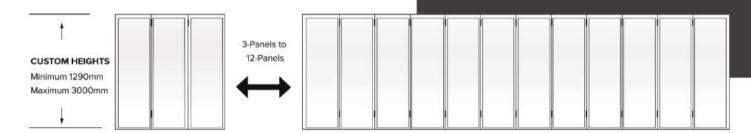


Contact your **Duralumi** supplier for additional dimensions and specifications.

Custom Panel Examples



Contemporary Panel Sizes



Custom Widths

Number of Panels	Minimum to Maximum	
3-Panel	1829mm to 2438mm	
4-Panel	2438mm to 3658mm	
5-Panel	3658mm to 4877mm	
6-Panel	4877mm to 5750mm	

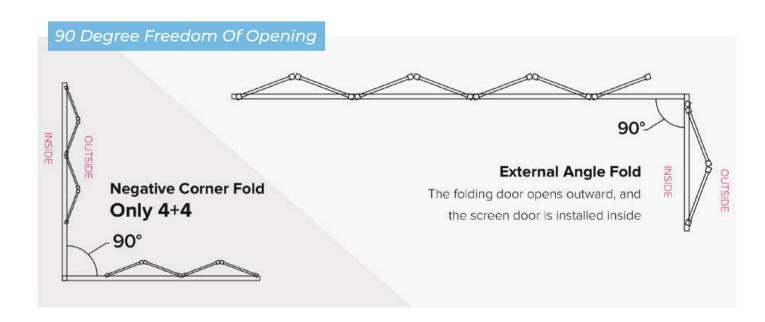
Number of Panels	Minimum to Maximum
7-Panel	5750mm to 6300mm
8-Panel	6300mm to 7200mm
10-Panel	7200mm to 8500mm
12-Panel	8500mm to 10200mm



Panel Configurations

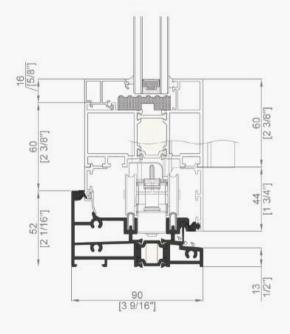
Configurations are designated from left to right as viewed from the exterior.

Passive Panel-Active Panel or Active Panel-Passive Panel Stagals are used for doors with two-directional panel operation and an odd-odd number of panels. Example: 5L3R Four - Panel Five - Panel 5+3 Ten - Panel 7+3 Six - Panel 5+1 Six - Panel 1+9 Twelve - Panel 1+11 3+9

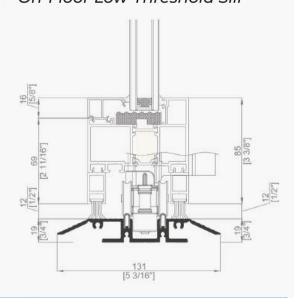


On-Floor Sill

On-Floor Drainage Sill



On-Floor Low-Threshold Sill



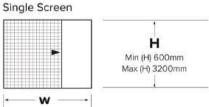


Retractable Screen

It is sufficient to place the screen in the opposite direction to the opening direction

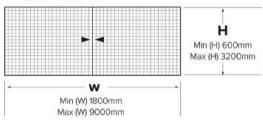
The screen uses only the finest quality materials. The sioning cords run horizontally over multiple precision bearings.

The tensioning cords provide stability to the screen and control the vertical orientation of the handlebars. The precision bearing significantly increases the life of the screen and keeps the operating force very low. Enabling effortless opening and closing.

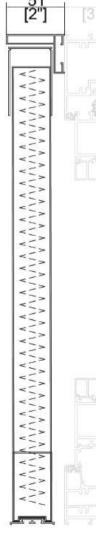


Min (W) 900mm Max (W) 4500mm

Double Screen







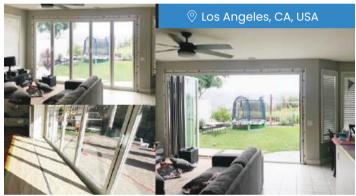
Heavy Duty Folding Door DW90S PROJECT CASES











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Heavy duty folding door DW90S

Luxury at its finest: **Indoor/Outdoor Living**Expand your living space with our folding doors, creating openings up to 21' wide by 8' high. Seamlessly connect your interior to the garden, veranda, or another room. Experience the ultimate luxury of indoor/outdoor living.



World famous heavy duty folding door hardware **DOOR HARDWARE**



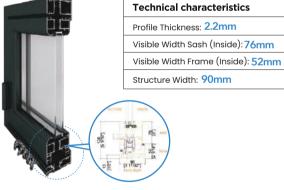












Technical characteristics

Profile Thickness: 2.2mm

Visible Width Sash (Inside): 76mm

Structure Width: 90mm

